



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4095-049

Job Sheet 169699



Part No: D4095-049

Job Qty: 16 ea

Part Name: Wearpad Aft



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 12/19/17

Job Tracking No:

Due Date: 12/25/17

Created By: Jason Leroux

Type: SOLD

Description:

Customer: Casp Aerospace Inc (CCASP01)

98 Columbus Pointe-Claire, QC, H9R 4K4 Canada ph:(514) 630-7777

Note: DWG REV D SHEETS 1,3,8,9 IPP rev.A 11.11.07 new issue EC verified by:JLM IPP REV:B 15.10.29
AUTOMATE WELDING DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	16 Ea		12/23/17	0.00	0.00	Start Up Waterjet		SC
100	Waterjet	16 pcs		12/23/17	0.00	0.83	Waterjet1		SC
110	QC	16 pcs		12/23/17	0.00	0.00	QC2 Waterjet-3		X
120	QC	16 pcs		12/23/17	0.00	0.00	QC8-4		DAS 38
130	Brake NC	16 pcs		12/23/17	0.01	0.36	Brake NC 1		DAS 9.88
140	QC	16 pcs		12/23/17	0.00	0.00	QC5		38
150	Autoweld 1	16 pcs		12/23/17	0.00	1.29	Automated welding		9.88
160	QC	16 pcs		12/23/17	0.00	0.00	QC10		10
170	QC	16 pcs		12/23/17	0.00	0.00	QC5		10
180	HandFinish	16 pcs		12/25/17	0.00	0.73	HandFinish4		DEC 17-12-27
190	QC	16 pcs		12/25/17	0.00	0.00	QC3		38
200	Packaging	16 pcs		12/25/17	0.00	0.00	Packaging3-2		BEB 17/12/24
210	QC21-SA	16 Ea		12/25/17	0.00	0.00	QC21		21

Part Op 100 - 1-Cut as per Dwg (D4095-9)

Descriptions: 150 - ***SEE NOTE 10 FOR SURFACE BUILDUP***

180 - COAT ENTIRE TOP (CONCAVE) SURFACE WITH ROCKGUARD AS PER DWG

200 - LOCATION : FG001

Rock Guard 138706 exp 12/18

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	M304S16GA	2	203	0	0

Part Specifications

Specifications could not be found.

Plex 12/19/17 11:11 AM dart.leroux.jason

DART AEROSPACE LTD		Work Order:	
Description: Wearpad		Part Number:	D4095-9
Inspection Dwg: D4095	Rev: D	Page 1 of 1	

INSPECTION SHEET

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
0.220	+/-0.010	0.222	1		VRC-02	
0.380	+/-0.010	0.381	1			
1.965	+/-0.010	1.966	1			
2.795	+/-0.010	2.797	1			
3.500	+/-0.010	3.501	1			
4.25	+/-0.030	4.261	1			
3.63	+/-0.030	3.632	1			
0.063	+/-0.010	0.058	1			

DART
AEROSPACE
S018296

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Wearpad Aft

PART NO: D4095-049
Revision:
Operation: Autoweld 1
Change No:

Mfg Date: 12/06/17
Job No: 169699

Measured by: Jc	Checked by: DAS	QC inspector:
Date: 17/12/17	Date: DEC 19 2017	Date:

Engineering Approval: (If necessary)	Date:
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Rev	Date	Change	Revised by	Approved
A	11.11.08	New Issue P/O D4095-049	KJ	
B	16.06.24	Dwg Rev updated	KJ	
C	17.07.13	Dwg Rev updated	KJ	